

5/15

DART AEROSPACE LTD		Work Order:	22944
Description: Cam Lock		Part Number:	D3373-7
Dwg: D3373 Rev. A		Qty:	50
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.04.07	50
2	PG	Issue P/O: <u>2007854</u> For D3373-7 Keyed Unalike P/N: 1770A71 or Alike P/N: 1770A723 Possible Supplier: McMaster Conformation of Parts Specification sheet is required	U	05.04.11	50
3	RG	Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached	CZ	05/04/13	50
4	QC6	Inspect dimensions as per Dwg D3373	U	05.04.13	50
5	PK	Identify and Stock Identify Keyed Unalike as: D3373-7D Identify Keyed Alike as: D3373-7KA ✓	CZ	05/04/13	50
6	AC	Cost / part: <u>5.95</u>	Syc	05.04.14	50
7	DC	Close W/O <u>5.99</u> Inspect Level 21	KJ	05.04.15	50

Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05.01.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

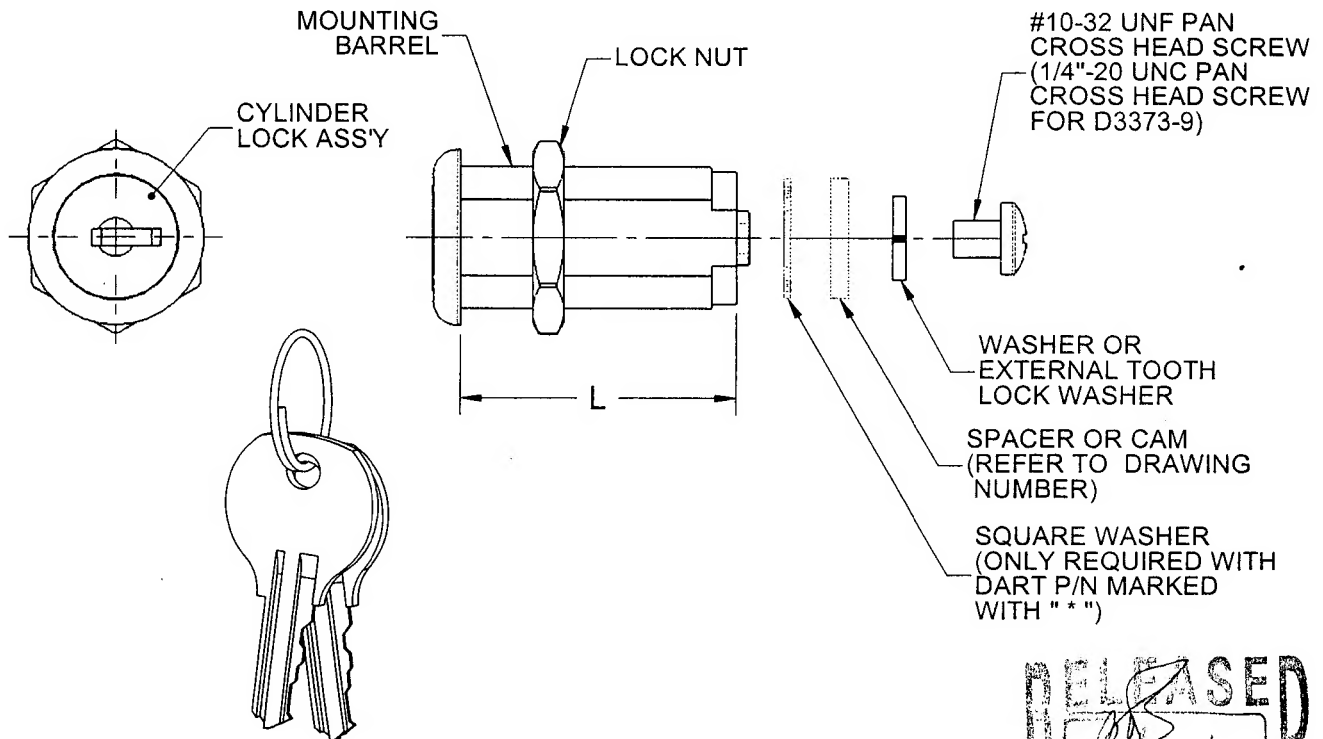
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN 43	DRAWN BY 43	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 43	APPROVED 43	DRAWING NO. D3373	REV. A SHEET 1 OF 1
DATE 04.12.10		TITLE CAM LOCKS	SCALE 1:1
A	04.12.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



RELEASED
11/20/05

DART P/N	SUPPLIERS McMASTER OR IDN CANADA P/N	L (in)	REPLACEMENT KEY DART P/N	SPACER/CAM DRAWING NUMBER
D3373-1	1770A51	0.425	D3373-1K-XXXXX	D3369-5
D3373-3	1770A54	0.935	D3373-3K-XXXXX	D3369-5
D3373-5	1770A41	1.435	D3373-5K-XXXXX	D3370-5
D3373-7*	1770A71	1.715	D3373-7K-XXXXX	D3371-5
D3373-9*	35803 ILCO	0.595	D3373-9K-1866-13	D3372-11

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

UNCONTROLLED COPY
WITHOUT NOTICE

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

NO. 22944

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 07, 2005
01:27 pm

Work Order No : 0022944
Project Name : D3373-7
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D3373-7
Description : Cam Lock
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 04-07-05
Est Finish Date : 04-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

23 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**
2007854

Today's Date: 4/11/05

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE
1 OF 1
MCM NUMBER
7453564-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-130-07 32-54	1770 A725	50 EA	STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED TO C420A, 3/4" DIA HOLE, 1-7/16" MATERIAL THK 13 ✓ C205104/13	1	50 EA	50

